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Code: 20AC45T
II B.Tech. II Semester Regular \& Supplementary Examinations July 2023

## Managerial Economics \& Financial Analysis

(Common to EEE \& ME)
Max. Marks: 70
Time: 3 Hours
Note: 1. Question Paper consists of two parts (Part-A and Part-B)
2. In Part-A, each question carries Two marks.
3. Answer ALL the questions in Part-A and Part-B

PART-A
(Compulsory question)

1. Answer ALL the following short answer questions $\quad(5 \times 2=10 \mathrm{M}) \quad \mathrm{CO} \quad \mathrm{BL}$
a) Write the demand determinants CO1 L1
b) Describe the economies of scale CO2 L3
c) Define Cooperative society CO L1
d) What are the internal sources of capital CO 4 L 1
e) Write the features of trial balance CO5 L2

PART-B
Answer five questions by choosing one question from each unit ( $5 \times 12 \mathbf{= 6 0}$ Marks )
Marks CO BL
UNIT-I
2. Discuss the scope of managerial economics in business decision making.

OR
3. a) Define elasticity of demand. Discuss the methods to measure elasticity of demand
b) What do you mean by demand forecasting? How demand of particular commodity can be forecasted?

## UNIT-II

4. If machines were variable and labour fixed, how would the general shape of the short run average cost curve and marginal cost curve change?

OR
5. a) Explain the production function and influencing factors.
b) From the following details, find out : (i) Contribution per unit (ii) BEP (iii) Margin of safety (iv) Profit and (v) Volume of sales to earn a profit of Rs.24,000. Fixed cost Rs. 18,000; Variable cost Rs. 30,000 ; Sales Rs. 60,000 ; and units sold 20000.

6M CO2 L3
UNIT-III
6. Distinguish between the sole trader concern and partnership firm.

OR
7. Explain the price determination of a firm under perfect competition in the product market.

12 M CO3 L2

## UNIT-IV

8. A company is considering the replacement of its existing machine which is obsolete and unable to meet the rapidly rising demand for its product. The company is faced with two alternatives: 1 . To buy machine A which is similar to the existing machine or 2 . To go in for machine B which is more expensive and has much greater capacity. The cash flows the present level of operations under the TWO alternatives are as follows:
Cash flows (in lakhs of Rs.) at the end of year:

| Years/Machines | $\mathbf{0}$ | $\mathbf{1}$ | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Machine-A | -25 | - | 5 | 20 | 14 | 14 |
| Machine-B | -40 | 10 | 14 | 16 | 17 | 15 |

The company's cost of capital is $10 \%$. Evaluate the machine by calculating the Net Present Value.

## OR

9. Define Capital. What are the main sources of raising capital in detail?

## UNIT-V

10. From the following balances of Ved \& Co. prepare the trading and profit and loss account and balance sheet as on 31-03-2020.

| Debit Balances | Amount | Credit Balances | Amount |
| :--- | ---: | :--- | ---: |
| Drawings | 6,300 | Capital | $1,50,000$ |
| Cash at bank | 13,870 | Discount received | 2,980 |
| Bills receivable | 1,860 | Loans | 15,000 |
| Loan and Building | 42,580 | Purchases return | 1,450 |
| Furniture | 5,130 | Sales | $2,81,500$ |
| Discount allowed | 3,960 | Reserve for bad debts | 4,650 |
| Bank charges | 100 | Creditors | 18,670 |
| Salaries | 6,420 |  |  |
| Purchases | $1,99,080$ |  |  |
| Stock (opening) | 60,220 |  |  |
| Sales return | 1,870 |  |  |
| Carriage | 5,170 |  |  |
| Rent and Taxes | 7,680 |  |  |
| General expenses | 3,630 |  |  |
| Plant and | 31,640 |  |  |
| Machinery | 82,740 |  | $\mathbf{4 , 7 4 , 2 5 0}$ |
| Debtors | 1,250 |  |  |
| Bad debts | 750 |  |  |
| Insurance |  |  |  |
|  |  |  |  |
|  |  |  |  |

Adjustments:
a) Closing stock Rs. 70,000
b) Create a reserve for bad and doubtful debts @10\%
c) Insurance prepaid Rs. 50
d) Rent outstanding Rs. 150 and

Interest on loan is due @ 6\% p. a.
12M CO5 L5
OR
11. a) Write the advantages of financial analysis for an organization.
b) Given the following information:

## Particulars

Revenue from Operations
Cost of Revenue from Operations
Selling expenses
Administrative Expenses

Rs.
3,40,000
1,20,000
80,000
40,000

Find out Gross profit ratio and Operating ratio.
|| B.Tech. II Semester Regular \& Supplementary Examinations July 2023

## Probability and Statistics

(Common to CE, ME, CSE, AI\&DS and AI\&ML)
Max. Marks: 70
Time: 3 Hours
Note: 1. Question Paper consists of two parts (Part-A and Part-B)
2. In Part-A, each question carries Two marks.
3. Answer ALL the questions in Part-A and Part-B

## PART-A

(Compulsory question)

## 1. Answer ALL the following short answer questions ( $5 \times 2=10 \mathrm{M}$ ) CO BL

a) Write the formula for Rank correlation coefficient with repeated ranks.

CO1 L1
b) Two cards are drawn from a well shuffled pack of cards. Find probability that they are both aces if the first card is (i) replaced (ii) not replaced

CO2 L2
c) If the mean of a Poisson variable is 1.8, then find $P(X>1)$ CO3 L3
d) Define Type-I and Type-II Errors. CO4 L3
e) Explain briefly the Variance Ratio test(F-Test) CO5 L2

PART-B
Answer five questions by choosing one question from each unit ( $5 \times 12=60$ Marks )
Marks CO BL

## UNIT-I

2. Calculate Mean, Median and Mode from the following data.

| Class interval | $10-20$ | $20-30$ | $30-40$ | $40-50$ | $50-60$ | $60-70$ | $70-80$ | $80-90$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Frequency | 5 | 9 | 13 | 21 | 20 | 15 | 8 | 3 |

OR
3. Find Karl Pearson's coefficient of correlation from the following data

| Wages | 100 | 101 | 102 | 102 | 100 | 99 | 97 | 98 | 96 | 95 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Cost of living | 98 | 99 | 99 | 97 | 95 | 92 | 95 | 94 | 90 | 91 |

## UNIT-II

4. a) State Baye's Theorem

2 M CO L-1
b) In a bolt factory machines A, B, C manufacture $20 \%, 30 \%$ and $50 \%$ of the total of their output and $6 \%, 3 \%$ and $2 \%$ are defective. A bolt is drawn at random and found to be defective. Find the probabilities that is manufactured from (i) Machine $A$ (ii) Machine $B$ (iii) Machine $C$

10M CO2 L-3

## OR

5. a) A random variable $X$ is defined as the sum of the numbers on the faces when two dice are thrown. Construct Probability distribution table.

3 M CO2 L-3
 (i) $k$ (ii) Mean (iii) Variance

## UNIT-III

6. a) Out of 800 families with 5 children each, how many would you expect to have (i) 3 boys (ii) either 2 or 3 boys (iii) atleast one boy? Assume equal probabilities for boys and girls
b) In a Normal distribution $7 \%$ of the items are under 35 and $89 \%$ are under 63. Determine the mean and variance of the distribution

## OR

7. a) Average number of accidents on one day on a national highway is 1.6 . Determine the probability that the number of accidents are (i) at least one (ii) Atmost one
b) In a sample of 1000 cases the mean of a certain test is 14 and standard deviation is 2.5.Assuming the distribution to be normal, find (i) how many score between 12 and 15 ? (ii) how many score above 18 ? (iii) how many score below 18 ?

## UNIT-IV

8. a) The mean life of a sample of 10 electric bulbs was found to be 1456 hours with standard deviation of 423 hours. The second sample of 17 bulbs chosen from a different batch shoed a mean life of 1280 hours with standard deviation of 398 hours. Is there a significant difference between the means of two batches at $5 \%$ level of significance?
b) A random sample of 400 items is found to have mean 82 and Standard deviation of 18 . Determine maximum error of estimation at $95 \%$ confidence interval. Also construct $95 \%$ confidence interval.

## OR

9. a) An oceanographer wants to whether the depth of the ocean in a certain region is 57.4 fathoms, as had previously been recorded. What can he conclude at the 0.05 level of significance, if readings taken at 40 random locations in the given region yielded a mean of 59.1 fathoms with standard deviation of 5.2 fathoms?
b) In a random sample of 1000 persons from town A, 400 are found to be consumers of wheat. In a sample of 800 from town B, 400 are found to be consumers of wheat. Do these data reveal a significant difference between town $A$ and town B, so far as the proportion of wheat consumers is concerned? Consider level of significance as $1 \%$.

UNIT-V
10. To compare two kinds of bumper guards, 6 of each kind were mounted on a car and then the car was run into a concrete wall. The following are the costs of repairs.

| Guard I | 107 | 148 | 123 | 165 | 102 | 119 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Guard II | 134 | 115 | 112 | 151 | 133 | 129 |

Use 0.01 level of significance to test whether the difference between two sample means is significant.

## OR

11. Mechanical engineers, testing a new welding technique, classified welds both with respect to appearance and an X-ray inspection. Test for performance with respect to appearance and $X$ ray inspection are independent (consider level of significance as 5\%)

Quality

| X-Ray | Bad | Normal | Good |
| :---: | :---: | :---: | :---: |
| Bad | 20 | 7 | 3 |
| Normal | 13 | 51 | 16 |
| Good | 7 | 12 | 21 |

$6 \mathrm{M} \mathrm{CO} ~ \mathrm{~L}-3$

6 M CO3 L-3

6 M CO3 L-3

8 M CO4 L-4

4M CO4 L-4

4 M CO

8M CO4 L-4

12 M CO5 L-4
*** End ***
$\square$
Code: 20A341T
|| B.Tech. II Semester Regular \& Supplementary Examinations July 2023

# Theory of Machines 

(Mechanical Engineering)

Time: 3 Hours

Note: 1. Question Paper consists of two parts (Part-A and Part-B)
2. In Part-A, each question carries Two marks.
3. Answer ALL the questions in Part-A and Part-B

## PART-A

(Compulsory question)

1. Answer ALL the following short answer questions $\quad(5 \times 2=10 \mathrm{M}) \quad \mathrm{CO} \quad \mathrm{BL}$
a) Differentiate structure and machine.

CO1 L2
b) Give an expression for coriolosis component of acceleration. CO 2 L 2
c) Define interference in gears. CO L2
d) List out the conditions for dynamic balancing. $\mathrm{CO} 4 \quad \mathrm{~L} 2$
e) List out various types of vibrations CO5 L2

## PART-B

Answer five questions by choosing one question from each unit ( $5 \times 12=\mathbf{6 0}$ Marks )

## UNIT-I

2. What do you mean by inversion of mechanism? Explain with sketches all inversions of four bar chain

## OR

3. a) Define kinematic pair. How kinematic pairs are classified? Explain with neat sketches.

6M CO1 L2
b) Differentiate between
i) Binary joint and binary link
ii) Mechanism and machine
iii) Completely constrained motion and incompletely constrained motion

6M CO1 L2

## UNIT-II

4. A link $A B$ of a four-bar linkage $A B C D$ revolves uniformly at 120 r.p.m in a clockwise direction. The link $A D$ is fixed. Find the angular acceleration of links $B C$ and $C D$. Given $A B=7.5 \mathrm{~cm}, B C=17.5 \mathrm{~cm}, E C=5 \mathrm{~cm}, C D=15 \mathrm{~cm}$, $D A=10 \mathrm{~cm}$ and angle $B A D=90^{\circ}$.

## OR

5. Each wheel of a four-wheeled, rear engine automobile has a moment of inertia of $2.4 \mathrm{~kg}-\mathrm{m}^{2}$ and an effective diameter of 660 mm . The rotating parts of the engine have a moment of inertia of $1.2 \mathrm{~kg}-\mathrm{m}^{2}$. The gear ratio of the engine to the back wheel is 3 to 1 . The engine axis is parallel to the rear axle and the crank shaft rotates in the same sense as the road wheels. The mass of the vehicle is 2200 kg and the centre of mass is 550 mm above the road level. The track width of the vehicle is 1.5 m . Determine the limiting speed of the vehicle around a curve with 80 m radius so that all the four wheels maintain contact with the road surface.

12M CO2

## UNIT-III

6. a) Derive an expression for the minimum number of teeth required on the wheel in order to avoid interference in involute gear teeth.
a) Calculate (i) length of path of contact, (ii) arc of contact and (iii) the contact ratio when a pinion having 23 teeth drives a gear having teeth 57 . The profile of the gears is involute with pressure angle $20^{\circ}$, module 8 mm and addendum equal to one module.
7. An epicyclic gear train as shown in figure is composed of a fixed annular wheel A having 180 teeth. Meshing with A is a wheel B which drives wheel D through an idle wheel $C$, $D$ being concentric with $A$. Wheels $B$ and $C$ are carried on an arm which revolves clockwise at 80 r.p.m about the axis of $A$ or D. If the wheels B and D are having 30 teeth and 48 teeth respectively, find the number of teeth of $C$ and the speed and sense of rotation of $C$.

8. A shaft carries four masses A, B, C and D of magnitude $200 \mathrm{~kg}, 300 \mathrm{~kg}$, 400 kg and 200 kg respectively and revolving at radii $80 \mathrm{~mm}, 70 \mathrm{~mm}, 60 \mathrm{~mm}$ and 80 mm in planes measured from A at $300 \mathrm{~mm}, 400 \mathrm{~mm}$ and 700 mm . The angles between the cranks measured anti-clockwise are A to B $45^{\circ}$, B to $C 70^{\circ}$ and $C$ to $D 120^{\circ}$. The balancing masses are to be placed in planes $X$ and $Y$. The distance between the planes $A$ and $X$ is 100 mm , between $X$ and $Y$ is 400 mm and between $Y$ and $D$ is 200 mm . If the balancing masses revolve at a radius of 100 mm , find their magnitudes and angular positions.

## 12M CO3 L4

12M CO4 L4

## OR

9. The cranks of a two-cylinder, uncoupled inside cylinder locomotive, are at right angles and are 325 mm long. The cylinders are 675 mm apart. The rotating mass per cylinder is 200 kg at the crank pin and the mass of the reciprocating parts per cylinder is 240 kg . The wheel centre lines are 1.5 m apart. The whole of the rotating and two-third of the reciprocating masses are to be balanced and balance masses are to be placed in the planes of the rotation of the driving wheels at a radius of 800 mm . Find (i) the magnitude and direction of balancing masses (ii) the magnitude of hammer blow (iii) variation of tractive force and (iv) maximum swaying couple at a crank sped of 240 r.p.m.

## UNIT-V

10. Explain the term 'whirling speed' or 'critical speed' of a shaft. Prove that the whirling speed for a rotating shaft is the same as the frequency of natural transverse vibration.

## OR

11. Write about torsional equivalent shaft. Derive natural frequency of free torsional vibrations of two rotor system.

12M CO5
|| B.Tech. Il Semester Regular \& Supplementary Examinations July 2023

## Design of Machine Elements - I <br> (Mechanical Engineering)

Max. Marks: 70
Time: 3 Hours

Note: 1. Question Paper consists of two parts (Part-A and Part-B)
2. In Part-A, each question carries Two marks.
3. Answer ALL the questions in Part-A and Part-B

## PART-A

(Compulsory question)

1. Answer ALL the following short answer questions ( $5 \times 2=10 \mathrm{M}$ ) CO BL
a) What are preferred numbers? CO1 L1
b) Define Endurance limit CO2 L1
c) What are the types of stresses induced in welded joints. CO3 L1
d) What are the applications of cotter joints $\mathrm{CO} 4 \quad \mathrm{~L} 1$
e) What type of stresses is induced in shafts? CO5 L1

## PART-B

Answer five questions by choosing one question from each unit ( $5 \times 12=60$ Marks )

## UNIT-I

2. a) Explain the design considerations in machine design process.
b) A solid shaft of length 1 m , transmits 100 kW at 180 rpm . If the permissible shear stress for the shaft material is 60 MPa and the angle of twist in the shaft is not to exceed 0.50 , determine the diameter of the shaft. Take the modulus of rigidity as 84 GPa .

## OR

3. A bolt is subjected to an axial pull of 10 kN and a transverse shear force of 5 kN . The yield strength of the bolt material is 300 MPa . Considering a factor of safety of 2.5. Determine the diameter of the bolt using (i) maximum normal stress theory (ii) Maximum shear stress theory. Take poisson's ratio as 0.25

## UNIT-II

4. a) Define fluctuating stress. Draw the stress strain curve for fluctuating stress
b) Explain Soderberg criterion for fatigue failure

## OR

5. A machine component is subjected to a flexural stress which fluctuates between $+300 \mathrm{MN} / \mathrm{m}^{2}$ and $-150 \mathrm{MN} / \mathrm{m}^{2}$. Determine the value of minimum ultimate strength according to (i) Goodman relation and (ii) Soderberg relation. Take yield strength $=0.55$ Ultimate strength; Endurance strength $=0.5$ Ultimate strength; and factor of safety $=2$.

## UNIT-III

6. a) Define the following terms for screwed joints: (i) Major diameter (ii) Pitch
b) Enumerate the design procedure of bolted joints subjected to eccentric loading.

7M CO1 L2

5M CO1 L6

12M CO2
L6
$4 \mathrm{M} \quad \mathrm{CO} 3 \quad \mathrm{~L} 1$
12M CO1 L6

6 M CO 2 L 1
6M CO2 L2
$8 \mathrm{M} \mathrm{CO} \quad \mathrm{L} 2$
7. A rectangular steel plate is welded as a cantilever to a vertical column and supports a single concentrated load $P$, as shown in Fig.1.Determine the weld size if shear stress in the same is not to exceed 140 MPa .


Fig. 1
12M CO3 L6
UNIT-IV
8. a) Explain the design procedure for a sunk key.
b) It is required to design a square key for fixing a gear to a shaft which transmits 20kW power at 800 RPM. Both the shaft and the key are made of 45C8 steel having the stress value of 480 MPa and assume factor of safety of 2.

4M CO4 L2

8M CO4 L6

## OR

9. Design a knuckle joint for a tie rod of a circular section to sustain a maximum pull of 70 kN . The ultimate strength of the material of the rod against tearing is 420 MPa . The ultimate tensile and shearing strength of the pin material are 510 MPa and 396 MPa respectively. Determine the tie rod section and pin section. Take factor of safety $=6$.

12M CO4 L6

## UNIT-V

10. A shaft supported at the ends in ball bearings as shown in Fig. 2 carries a straight tooth spur gear at its mid span and is to transmit 7.5 kW at 300 r.p.m. The pitch circle diameter of the gear is 150 mm . The distances between the centre line of bearings and gear are 100 mm each. If the shaft is made of steel and the allowable shear stress is 45 MPa , determine the diameter of the shaft. Show in a sketch how the gear will be mounted on the shaft; also indicate the ends where the bearings will be mounted? The pressure angle of the gear may be taken as $20^{\circ}$.


Fig. 2

> 12M CO5 L6

## OR

11. Design a protected type of Cast iron flange coupling for a steel shaft transmitting 15KW at 200 rpm , having an allowable shear stress of $40 \mathrm{~N} / \mathrm{mm}^{2}$ .The working stress in the bolts should not exceed $30 \mathrm{~N} / \mathrm{mm}^{2}$.Assume that the same material is used for the shaft and key and that the crushing stress is twice the value of its shear stress and maximum torque is $25 \%$ greater than the full load torque. Take shear stress of Cast iron as $15 \mathrm{~N} / \mathrm{mm}^{2}$.
|| B.Tech. II Semester Regular \& Supplementary Examinations July 2023

## Fluid Mechanics and Hydraulic Machines

(Mechanical Engineering)
Max. Marks: 70
Time: 3 Hours

Note: 1. Question Paper consists of two parts (Part-A and Part-B)
2. In Part-A, each question carries Two marks.
3. Answer ALL the questions in Part-A and Part-B

PART-A
(Compulsory question)

1. Answer ALL the following short answer questions ( $5 \times 2=10$ Marks)
a) Express the absolute pressure of 4 bar in the water head, if the barometer reading is 760 mm of Hg .
b) Highlight the fundamental difference between a Venturi meter and an Orifice meter.
c) A 50 mm diameter water jet moves with a velocity of $20 \mathrm{~m} / \mathrm{s}$ and impinges normally on a plate. Determine the force exerted on the plate, which moves with a velocity of $7 \mathrm{~m} / \mathrm{s}$.
d) Differentiate between the turbine and pump.
e) Define indicator diagram?

## PART-B

Answer five questions by choosing one question from each unit ( $5 \times 12=60$ Marks)


#### Abstract

\section*{UNIT-I} 2. a) Define mass density, specific weight, specific volume and specific gravity b) The dynamic viscosity of oil used for lubrication between a shaft and sleeve is 6 poise. The shaft is of diameter 0.4 m and rotates at 190 r.p.m. Calculate the power lost in the bearing for a sleeve length of 90 mm . The thickness of the oil film is 1.5 mm


## OR

3. A U-tube differential manometer has been arranged to measure the pressure difference between two points $A$ and $B$ in a sloping pipeline conveying water. The point $B$ lies 20 cm higher than point $A$. If the difference in the level of mercury in limbs of $U$-tube is 60 cm , calculate the pressure difference ( $\mathrm{P}_{\mathrm{A}} \sim \mathrm{P}_{\mathrm{B}}$ ).

## UNIT-II

4. State Bernoulli's theorem in terms of energy and head. Determine the flow rate of water through a pipe of 300 mm diameter in an inclined position, where a Venturi meter of throat diameter 150 mm is inserted. The pressure difference between the inlet and throat is measured by a liquid of specific gravity 0.7 in an inverted U-tube manometer which gives a reading of 260 mm . The head loss between the inlet and throat is 0.3 times the kinetic head of the pipe.
5. Two pipes each 500 mm long are available for connecting to a reservoir from which a flow of $0.15 \mathrm{~m}^{3} / \mathrm{s}$ is required. If the diameters of the two pipes are 0.40 m and 0.2 m , respectively, determine the ratio of the head loss when the pipes are connected in series to the head loss when they are connected in parallel. Neglect minor losses.

## UNIT-III

6. A water jet moving at $60 \mathrm{~m} / \mathrm{s}$ is deflected by a vane moving at $25 \mathrm{~m} / \mathrm{s}$ in a direction $30^{\circ}$ to the jet direction. The water jet leaves the blades normally to the motion of the vanes. Draw the inlet and exit velocity triangles for the vane. Assuming, the relative velocity at the exit is $85 \%$ that of the inlet and no shock at the inlet, determine the following. i) The vane angle at the inlet and exit
ii) The work done per kg of water entering the vanes

## OR

7. a) What do you mean Hydroelectric power plant? Give the basis of selection and classification of these plants. Give the detailed construction and working principle of the Hydroelectric plant
b) A free jet moving with a velocity V strikes normally on a series of flat plates moving with a velocity of $u$ and mounted radially on the periphery of a wheel. Determine the efficiency of the plates.

## UNIT-IV

8. A Pelton wheel turbine develops 9000 Kw under a head of 300 m . The turbine speed is 550 rpm and ratio of jet dia to wheel dia is $1 / 10$. The hydraulic, volumetric and mechanical efficiencies are $0.98,0.95$ and 0.92 respectively. The speed ratio is 0.46 and coefficient of velocity is 0.98 . Calculate the no of jets.

## OR

9. A Francis turbine has to be designed to develop 367.5 kW under a head of H $=70 \mathrm{~m}$ while running at $\mathrm{N}=750$ r.p.m. Ratio of width of runner to diameter of runner, $\mathrm{n}=0.1$, inner diameter is half the outer diameter. Flow ratio $=0.15$, hydraulic efficiency $=95 \%$, mechanical efficiency $=84 \%$. Four percent of the circumferential area of runner to be occupied by the thickness of vanes, velocity of flow is constant and the discharge is radial at exit. Calculate: i. The diameter of the wheel, ii. The quantity of water supplied, and iii. The guide vane angle at inlet and runner vane angles at inlet and exit.

## UNIT-V

10. The outer diameter of the impeller of a Centrifugal pump is 400 mm and the outlet width is 50 mm . The pump is running at 800 rpm and working against a head of 15 m . The vane angle at the outlet is $40^{\circ}$ and manometry efficiency is $75 \%$. Determine (i) Flow velocity at the outlet (ii) Wayer velocity leaving the vane (iii) Angle made by the absolute velocity with the motion direction at outlet (iv) Discharge.

## OR

11. A single-acting reciprocating pump running at 40 rpm discharges $1 \mathrm{~m}^{3}$ of water per minute. The pump has a stroke of 400 mm , and a bore of 200 mm . The delivery and suction heads are 20 m and 5 m respectively. Determine the slip of the pump and the power required to drive the pump.
