Hall Ticket Number :										

R-15

Code: 5G552

III B.Tech. I Semester Supplementary Examinations February 2021

Dynamics of Machinery

(Mechanical Engineering)

Max. Marks: 70 Time: 3 Hours

Answer *all five* units by choosing one question from each unit (5 x 14 = 70 Marks)

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			Marks	CO	Blooms Level
		UNIT–I			
1.	a)	Deduce an expression for the effort required to raise a body of weight W on an inclined plane with usual notations.	7M	CO1	L2,L3
	b)	A body on a rough horizontal surface requires a force of 240 N inclined at 25^0 just to pull it and 280 N just to push it at the same angle. Determine the weight of the body and the coefficient of friction.	7M	CO1	L2,L3
		OR			
2.	a)	Describe with neat sketch the working principle of cone clutch.	7M	CO1	L2,L3
	b)	A single plate clutch with both sides of the plate effective, is lined with asbestos having coefficient of friction of 0.3. The allowable pressure on fiction lining is 0.18 MPa. The inside and outside diameters of the friction lining are 90 mm and 300 mm respectively. Assuming uniform pressure, find the safe power that can be transmitted by this clutch at 300 rpm.	7M	CO1	L2,L3
		UNIT–II			
3.		A simple band brake of drum diameter 600 mm has a band passing over it with an angle of contact of 210^0. While one end of band is connected to the lever fulcrum, the other end is connected to the lever at a distance of 400 mm from fulcrum and this end is perpendicular to the lever. The brake lever is 1000 mm long. Coefficient of friction is 0.33. Find the effort required at the end of lever to stop the rotation of the drum. The drum absorbs 15 kW at 720 rpm.	14M	CO2	L3,L4
		OR			
4.	a)	With neat sketch discuss the effect of gyroscopic couple on aero-planes.	5M	CO2	L2
	b)	A ship engine is propelled by a rotor of mass 5000 kg and a radius of gyration of 0.5 m. The rotor rotates at 2100 rpm clockwise when viewed from the stern. Find the gyroscopic couple for the following conditions: i) The ship steers at a speed of 18 kmph to the left around a curve of 90 m radius. ii) The ship rolls with an angular velocity of 0.05 rad /sec clockwise when viewed from stern, at a particular instant.	9M	CO2	L3,L4, & L5
		UNIT–III			
5.		A single cylinder, four stroke I C engine develops 12 kW at 600 rpm. The work done by the gases during expansion stroke is 3 times the work done by the gases during compression stroke. The work done by the other two strokes is negligible. The total fluctuating of speed is limited to 3 % of the mean speed. The work done during suction and expansion strokes may be assumed to be triangular in shape. Find the mass of the fly wheel taking its radius of gyration as 0.5 m	14M	CO3	L3,L4
		OR			

6.	a)	What do you understand by terms: i) Sensitiveness ii) Hunting and iii) Isochronism	3M	CO3	L2
	B)	The arms of a porter governor are each 250 mm long and pivoted on the governor axis. The mass of each ball is 5 kg and the mass of central sleeve is 30 kg. The radius of rotation of the governor balls is 150 mm when sleeve begins to rise and reaches a value of 200 mm at maximum speed. Determine the speed range of the governor.	11M	CO3	L2, L3 & L4

UNIT–IV

7.		A rotating shaft carries 4 masses A, B, C and D at radii 100, 125, 200 and 150 mm respectively. The planes in which these masses revolve are spaced at 600 mm apart. The masses at B, C and D are 10, 5 and 4 kg respectively. Find the required mass at A and the angular positions of 4 masses to keep the shaft in balance.	14M	CO4	L2. L3 & L4

OR

8.		The crank and connecting rod of a 4 cylinder in line engine running at 1800 rpm, are 50 mm and 250 mm respectively and the cylinders are placed at 150 mm apart. If the cylinders are numbered 1 to 4 in sequence from one end, then the cranks appear at intervals of 90^0 in the end view in the order 1 – 4 – 2 - 3. The reciprocating masses corresponding to each cylinder are 1.5 kg. Determine: i) Unbalanced primary and secondary forces if any and ii) Unbalanced primary couples with reference to central plane of engine.	14M	CO4	L2. L3 & L4

UNIT–V

9.	a)	A steel shaft 25 mm diameter, 1.5 m long carries a disc of mass 5 kg at its center and another mass of 2 kg at 0.5 m from left support. Find the whirling speed if E = 200 GPa.	6M	CO5	L3,L4
	b)	A cantilever shaft 50 mm diameter and 300 mm long has a disc of mass 100kg at its free end. The Young's modulus for the shaft material is $200GN/m^2$. Determine the frequency of longitudinal and transverse vibrations of the shaft	8M	CO5	L2,L3 & L4

OR

10.	a)	Deduce the expressions for natural frequency of vibration of a spring mass system without considering the mass of spring and with considering mass of the spring.	14M	CO5	L2,L3 & L4

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Hall Ticket Number :										

R-17

Code: 7G556

III B.Tech. I Semester Regular & Supplementary Examinations February 2021

Engineering Metrology

(Mechanical Engineering)

Max. Marks: 70 Time: 3 Hours

Answer *all five* units by choosing one question from each unit (5 x 14 = 70 Marks)

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			Marks	CO	Blooms Level
		UNIT–I			
1.		Infer type of fit of $55H_7f_8$, Use range of diameter 50-65, i=0.45$\sqrt[3]{D}$+0.001D, IT07=16i, IT08=25i and fundamental deviation for h-shaft [-5.5$D^{0.41}$]	14M	CO1	4
		OR			
2.	a)	Discuss about i) Maximum Metal Limits ii) Minimum Metal Limits	8M	CO1	2
	b)	Classify Non-dimensional gauges based on type and purpose, Explain the interference fit.	6M	CO1	4
		UNIT–II			
3.	a)	Describe the method of using sine bar for measuring taper angle of plug gauges.	7M	CO2	2
	b)	Explain the principle of Autocollimator with neat sketch	7M	CO2	1
		OR			
4.		Illustrate NPL flatness interferometer.	14M	CO2	4
		UNIT–III			
5.		List types of surface roughness measurement methods and discuss any one method with neat sketch and its industrial application.	14M	CO3	1
		OR			
6.	a)	Evaluate surface for CLA and RMS value using the measurement from a datum given below in microns over a length of 20 mm.			

35	25	40	22	35	18	42	25	30	21
36	18	42	25	30	21	35	18	25	28

			7M	CO3	5
	b)	Show the IS:3073 of 1967 – to characteristics of surface texture.	7M	CO3	3
		UNIT–IV			
7.		Recommend and discuss a suitable method of inspection of profile screw thread with neat sketch.	14M	CO4	4
		OR			
8.		Explain the principle of pneumatic comparator using a diagram.	14M	CO4	2
		UNIT–V			
9.	a)	Discuss assignable and non-assignable causes.	7M	CO5	2
	b)	Generate data to use a double sampling plan.	7M	CO5	6
		OR			
10.		Assess the importance of Coordinating Measuring Machines in industry, List type of CMMs.	14M	CO5	5

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Hall Ticket Number :										

R-15

Code: 5G555

III B.Tech. I Semester Supplementary Examinations February 2021

Heat Transfer

(Mechanical Engineering)

Max. Marks: 70 Time: 3 Hours

Answer *all five* units by choosing one question from each unit (5 x 14 = 70 Marks)

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			Marks	CO	Blooms Level
		UNIT–I			
1.		Derive the general heat conduction equation in cylindrical coordinate system. Simplify the obtained equation to one dimensional conduction equation.	14M	1	3
		OR			
2.	a)	What is thermal diffusivity? Explain its importance in heat conduction problems.	6M	1	2
	b)	Explain the boundary and initial conditions?	8M	1	2
		UNIT–II			
3.	a)	Derive the temperature distribution equation and heat transfer rate equation in a plane wall.	8M	2	3
	b)	A wall of 0.5m thickness is to be constructed from a material which has an average thermal conductivity of 1.4 W/mK. The wall is to be insulated with a material having an average thermal conductivity of 0.35 W/mK so that the heat loss per square meter will not exceed 1450W. Assuming that the inner and outer surface temperatures are 1200^0C and 15^0C respectively, Calculate the thickness of insulation required.	6M	2	3
		OR			
4.	a)	Classify the Fins. Define Effectiveness and efficiency of Fin.	6M	2	2
	b)	A motor body is 360 mm in diameter (outside) and 240 mm long. Its surface temperature should not exceed 55^oC when dissipating 340W. Longitudinal fins of 15 mm thickness and 40 mm height are proposed. The convection coefficient is 40W/m2K. Determine the number of fins required. Atmospheric temperature is 30^oC. K = 40 W/m K. Assume no heat loss from the tip of the Fin.	8M	2	3
		UNIT–III			
5.	a)	Find the relation between Nuselt, Prandtl and Grashof number using dimensional analysis in Natural convection.	7M	3	3
	b)	A vertical pipe of 20cm outer diamer at surface temperature of 100°C in a room where the air is 20°C. The pipe is 3m long. What is the rate of heat loss per meter length of pipe?	7M	3	3
		OR			
6.	a)	Compare the variation of velocity, temperature and local heat transfer coefficient along a vertical plate for the pate under natural convection and forced convection	6M	3	2
	b)	A 30 cm long glass plate is hung vertically in the air at 27 ^{o}C while its temperature is maintained at 77 ^{o}C. Calculate the boundary layer thickness at the trailing edge of the plate. If a similar plate is place in a wind tunnel and air is blown over it at a velocity of 4 m/s, estimate the boundary layer thickness at its trailing edge?	8M	3	3

UNIT–IV

7.	a)	Distinguish between filmwise and dropwise condensation .	6M	4	2
	b)	Dry saturated steam at a pressure of 2.45 bar condenses on the surface of a vertical tube of height 1 m. The tube surface temperature is kept at 117 °C . Estimate the thickness of the condensate film and the local heat transfer coefficient at a distance of 0.2 m from the upper end of the tube.	8M	4	3

OR

8.	a)	a) Define the following: i) Irradiation, Emissivity and radiation shape factor.	7M	4	1
	b)	b) Two parallel black plates 0.5m × 1.0m are separated by 0.5m distance. One plate is at 1100^0C and the other at 600^0C. Compute the net radiant heat exchange between the two plates.	7M	4	3

UNIT–V

9.	a)	Classify heat exchangers and list various applications of it.	6M	5	2
	b)	A refrigerator is designed to cool 250 kg/h of hot liquid of specific heat 3350 J/kg K at 120° C using a parallel flow arrangement . 1000 kg/h of cooling water is available for cooling purpose at a temperature of 10°C. If the overall heat transfer coefficient is 1160 W/m² K and the surface area of heat exchanger is 0.25m², calculate the outlet temperature of the coolest liquid and water and also the effectiveness of the heat exchanger .	8M	5	3

OR

10.	a)	Derive the expression for LMTD for parallel flow heat exchangers.	8M	5	3
	b)	Hot oil with a capacity rate of 2500 W/K flows through a double pipe heat exchanger. It enters at 360 °C and leaves at 300 °C. Cold fluid enters at 30 °C and leaves at 200 °C. If the overall heat transfer coefficient is 800 W/m2K, determine the heat exchanger area required for i) parallel flow and ii) Counter flow.	6M	5	3

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Hall Ticket Number :										

R-15

Code: 5G553

III B.Tech. I Semester Supplementary Examinations February 2021

Machine Tools

(Mechanical Engineering)

Max. Marks: 70 Time: 3 Hours

Answer *all five* units by choosing one question from each unit (5 x 14 = 70 Marks)

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			Marks	CO	Blooms Level
		UNIT–I			
1.	a)	Show schematically Merchant's force circle in orthogonal cutting and explain in detail about the each forces encountered in the force circle.	7M	CO1	L1
	b)	Describe important desirable properties of a cutting tool.	7M	CO1	L2
		OR			
2.	a)	What are throw away carbide tips? What are their advantages and basic requirements?	7M	CO1	L1
	b)	List various types of chip breakers and explore their significance.	7M	CO1	L1
		UNIT–I			
3.	a)	With a neat diagram sketch an engine lathe, mark it's parts and describe them briefly.	7M	CO2	L4
	b)	What are the significant features of a turret lathe as compared to an engine lathe?	7M	CO2	L1
		OR			
4.	a)	Why are engine lathes called by that name? List various specifications of lathe.	7M	CO2	L2
	b)	Name any four operations which can be performed on a lathe and explain them briefly.	7M	CO2	L1
		UNIT–I			
5.	a)	Explain the working of a hydraulic quick return mechanism of a shaper.	7M	CO3	L2
	b)	List various operations performed on a Planner.	7M	CO3	L4
		OR			
6.	a)	Sketch and briefly explain any three operations that can be performed on a radial drilling machine.	7M	CO3	L4
	b)	Sketch and briefly explain any four operations that can be performed on an Universal milling machine.	7M	CO3	L2
		UNIT–I			
7.	a)	How are the abrasives selected for a grinding operation? Explain the reasons for their selection.	7M	CO4	L3
	b)	"Grinding is a mixture of different cutting processes". Justify it.	7M	CO4	L5
		OR			
8.	a)	How broaching operation is done on a horizontal pull type broaching machine?	7M	CO4	L3
	b)	Explain the basic principle of metal removal in grinding.	7M	CO4	L2
		UNIT–I			
9.	a)	Define Lapping operation and discuss the advantages and applications of Lapping operation.	7M	CO5	L1
	b)	Sketch and describe the honing process along with its advantages and applications.	7M	CO5	L4
		OR			
10.	a)	Define a jig and discuss any one types of drilling jigs along with its applications.	7M	CO5	L3
	b)	Explain the essential characteristics applications of jigs and fixtures.	7M	CO5	L2

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Hall Ticket Number :										

R-15

Code: 5GA51

III B.Tech. I Semester Supplementary Examinations February 2021

Managerial Economics and Financial Analysis

(Common to CE, ME & ECE)

Max. Marks: 70 Time: 3 Hours

Answer *all five* units by choosing one question from each unit (5 x 14 = 70 Marks)

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	Marks	CO	Blooms Level

UNIT–I

1. Define Managerial Economics and Discuss its nature and scope.

OR

2. Explain any two principles of Managerial Economics.
   (a) Opportunity Cost Principle
   (b) Risk and Uncertainty Principle
   (c) Equi-Marginal Principle

UNIT–II

3. Discuss the Cost-Output Relationship in short run and long run.

OR

4. Explain the following demand forecasting methods
   (a) Consumers survey method
   (b) Regression Method

UNIT–III

5. Discuss the problems and remedies of Public Sector Business Organisations.

OR

6. Explain the following pricing methods
   (a) Market Skimming Pricing
   (b) Peak Load Pricing

UNIT–IV

7. Discuss double entry book keeping and state the procedure for preparing balance sheet of the firm at the end of financial year.

OR

8. A company is considering two mutually exclusive projects. Both require an initial investment of ₹ 10,000 each and have a life of five years. The cost of capital of the company is 10%. The estimated cash inflow of the two projects are as follows :

Year	1	2	3	4	5
Project A	4000	4000	4000	4000	4000
Project B	5000	6000	5400	4000	5000

You are required to calculate Net Present Value and suggest which project should be accepted. The PV factors at 10% from first year to fifth year are 0.909, 0.826, 0.751, 0.683 and 0.621 respectively.

UNIT–V

9. Explain the meaning of financial ratio and discuss its significance in analysing the financial performance of a firm.

OR

10. From the following information, you are required to prepare a Balance Sheet.
    (i) Current Ratio – 1.75
    (ii) Liquid Ratio – 1.25
    (iii) Stock Turnover Ratio (Cost of sales/closing stock) – 9
    (iv) Gross Profit Ratio – 25 per cent
    (v) Debt collection period – 1.5 months
    (vi) Reserves and surplus to capital – 0.2
    (vii) Turnover to fixed assets – 1.2
    (viii) Capital gearing ratio – 0.6
    (ix) Fixed Assets to net worth – 1.25
    (x) Sales for the year ₹ 12,00,000

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Hall Ticket Number :										

R-15

Code: 5G554

III B.Tech. I Semester Supplementary Examinations February 2021

Design of Machine Elements-I

(Mechanical Engineering)

Max. Marks: 70 Time: 3 Hours

Answer *all five* units by choosing one question from each unit (5 x 14 = 70 Marks)

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			Marks	CO	Blooms Level
		UNIT–I			
1.	a)	Discuss, What are the factors to be considered for the selection of materials for the design of machine elements?	7M	CO1	L2
	b)	Discuss the BIS method of designation of steels with an example.	7M	CO1	L2
		OR			
2.	a)	What are preferred numbers? Find out the numbers of R5 basic series from 1 to 10.	7M	CO1	L1,L2
	b)	A shaft, as shown in Fig.1, is subjected to a bending load of 3 kN, pure torque of 1000 N-m and an axial pulling force of 15 kN. Calculate the stresses at A and B.			

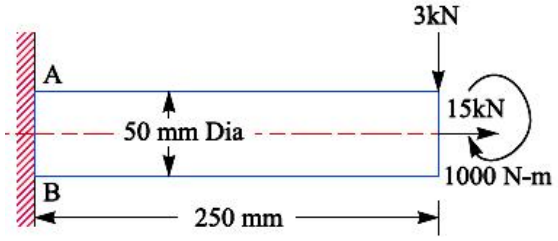
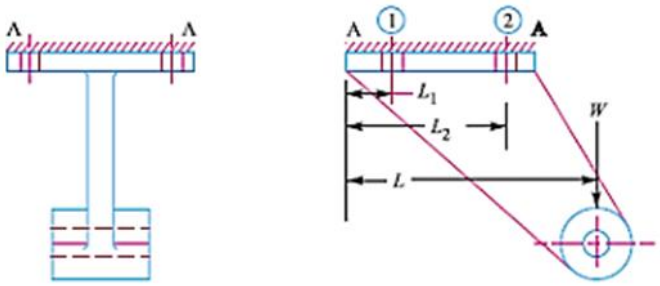


Fig.1 7M CO1 L6

		UNIT–II			
3.	a)	What is stress concentration factor? What are the methods of reducing stress concentration?	7M	CO2	L1,L2
	b)	A forged steel bar of 50mm in diameter is subjected to a reversed bending stress of 250 N/mm^2. The bar is made up of steel 40C8 (Sut = 600 N/mm^2). Calculate the life of bar for a reliability of 90%. Assume Ka = 0.44, Kb = 0.85.	7M	CO2	L6
		OR			
4.	a)	What is endurance limit? What are the factors that affect the endurance limit of a machine part?	4M	CO2	L1,L2
	b)	A simply supported beam has a concentrated load at the centre which fluctuates from a value of P to 4 P. The span of the beam is 500 mm and its cross-section is circular with a diameter of 60 mm. Taking for the beam material an ultimate stress of 700 MPa, a yield stress of 500 MPa, endurance limit of 330 MPa for reversed bending, and a factor of safety of 1.3, calculate the maximum value of P. Take a size factor of 0.85 and a surface finish factor of 0.9	10M	CO2	L6

UNIT–III

5. A bracket, as shown in figure below, supports a load of 30 kN. Determine the size of bolts, if the maximum allowable tensile stress in the bolt material is 60 MPa. The distances are: L1 = 80 mm, L2 = 250 mm and L = 500 mm.



14M CO3 L2

OR

6. a) What are the advantages and disadvantages of welded joints? 4M CO3 L1, L2

b) A welded connection, as shown in Fig.3 is subjected to an eccentric force of 7.5 kN. Determine the size of the welds if the permissible shear stress for the weld is 100 N/mm^2. Assume static conditions.

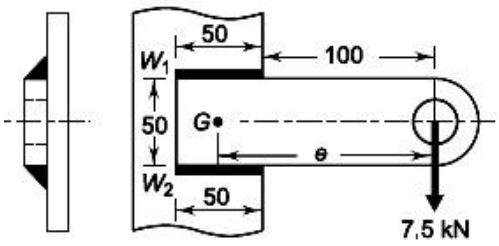


Fig.3 10M CO3 L6

UNIT–IV

7. a) What is a knuckle joint? Give practical examples of knuckle joint. 4M CO4 L1,L2

b) Design the rectangular key for a shaft of 50 mm diameter. The shearing and crushing stresses for the key material are 42 MPa and 70 MPa. 10M CO4 L6

OR

8. Design and draw a cotter joint to support a load varying from 30 kN in Compression to 30 kN in tension. The material used is carbon steel for which the following allowable stresses may be used. The load is applied statically. Tensile stress = compressive stress = 50 MPa; shear stress = 35 MPa and crushing stress= 90 MPa. 14M CO4 L6

UNIT–V

9. a) What are the different criteria of designing a shaft? 4M CO5 L1,L2

b) Find the diameter of a solid shaft to transmit 25 kW at 300 rpm. Take the maximum allowable shear stress as 50 N/mm^2. If a hollow shaft is to be used in place of the solid shaft, find the inside and outside diameter when the ratio of inside to outside diameter is 0.6. 10M CO5 L6

OR

10. Design a cast iron protective flange coupling to connect two shafts in order to transmit 7.5 kW at 720 r.p.m. The following permissible stresses may be used: Permissible shear stress for shaft, bolt and key material = 33 MPa; Permissible crushing stress for bolt and key material = 60 MPa; Permissible shear stress for the cast iron = 15 MPa 14M CO5 L6

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