

Hall Ticket Number :

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**R-17**

**Code: 7G572**

IV B.Tech. I Semester Regular & Supplementary Examinations January 2022

**Automobile Engineering**

( Mechanical Engineering )

Max. Marks: 70

Time: 3 Hours

Answer all five units by choosing one question from each unit ( 5 x 14 = 70 Marks )

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	Marks	CO	Blooms Level
<b>UNIT-I</b>			
1. a) On a hilly track, performance of a rear wheel driven vehicle is superior compared to front wheel drive vehicle. Explain the reasons.	7M	CO1	L4
b) Explain the crank case ventilation system of automobile with neat sketch.	7M	CO1	L1
<b>OR</b>			
2. a) Draw a simple wiring circuit for lighting system of a car and discuss the same.	7M	CO1	L1
b) Describe horn, wiper and engine temperature indicator with neat sketch.	7M	CO1	L2
<b>UNIT-II</b>			
3. a) What are the main sources of pollutants from gasoline / petrol engines?	7M	CO2	L1
b) How evaporative emission control is achieved in SI engines.	7M	CO2	L2
<b>OR</b>			
4. a) What are the various methods used to control diesel particulate emissions.	7M	CO2	L2
b) Discuss the merits and demerits of Hydrogen and LPG as alternate fuels for IC engines.	7M	CO2	L1
<b>UNIT-III</b>			
5. a) Illustrate the construction and working of multi plate clutch with neat diagram.	7M	CO3	L2
b) Describe the construction of a sliding mesh gear box. Show how the power flows in various speeds with suitable diagrams.	7M	CO3	L2
<b>OR</b>			
6. a) Explain the working of Hotch - Kiss drive with neat diagram.	7M	CO3	L2
b) Explain how a differential ensures different rotational speeds in rear wheels of automobiles while moving in curved paths.	7M	CO3	L2
<b>UNIT-IV</b>			
7. a) Explain the terms: Camber and Caster	4M	CO4	L1
b) Discuss the working of Davis steering mechanism.	10M	CO4	L2
<b>OR</b>			
8. a) Classify hydraulic shock absorbers used in automobiles. Explain any two of them.	7M	CO4	L1
b) With a line diagram explain hydraulic braking system.	7M	CO4	L1
<b>UNIT-V</b>			
9. a) Explain the working of seat belt system.	7M	CO5	L2
b) Explain the concept of Antilock braking system (ABS).	7M	CO5	L2
<b>OR</b>			
10. a) How air bag restraint works in automobile.	7M	CO5	L2
b) Explain the working of anti-theft system of an automobile.	7M	CO5	L2

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Hall Ticket Number :										
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<b>R-17</b>
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**Code: 7G574**

IV B.Tech. I Semester Regular & Supplementary Examinations January 2022

**CAD/CAM**

( Mechanical Engineering )

Max. Marks: 70

Time: 3 Hours

Answer any five full questions by choosing one question from each unit ( 5x14 = 70 Marks )

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Marks	CO	Blooms Level
-------	----	--------------

**UNIT-I**

- |  |    |     |    |
|--|----|-----|----|
| 1. a) Write a note on the output devices used in the CAD system. | 7M | CO1 | L1 |
| b) Explain briefly about input devices in CAD system.            | 7M | CO1 | L1 |

**OR**

- |   |    |     |    |
|---|----|-----|----|
| 2. a) Summarize in detail the basic structure of a CPU with a neat block diagram.                         | 7M | CO1 | L2 |
| b) Elucidate the conventional process of the product cycle in the conventional manufacturing environment. | 7M | CO1 | L5 |

**UNIT-II**

- |   |     |     |    |
|---|-----|-----|----|
| 3. Recall various curve representation methods used for geometric modeling? And discuss at least any two curve representation methods | 14M | CO2 | L1 |
|---|-----|-----|----|

**OR**

- |  |    |     |    |
|--|----|-----|----|
| 4. a) Predict and explain the characteristics of the Bezier and B-Spline curves? | 7M | CO2 | L3 |
| b) Describe B-rep and CSG approaches of solid modeling.                          | 7M | CO2 | L2 |

**UNIT-III**

- |   |    |     |    |
|---|----|-----|----|
| 5. a) Discuss the role of “Numerical Control” in the Computer-aided machining process.        | 7M | CO3 | L2 |
| b) Differentiate CNC and DNC machine tools in detail emphasizing the applications and merits. | 7M | CO3 | L2 |

**OR**

- |  |    |     |    |
|--|----|-----|----|
| 6. a) Categorize the functions of CNC Controllers in CNC Lathe machines. | 4M | CO3 | L1 |
|--|----|-----|----|

- b) Write a manual part programming for the part shown in figure 1(all dimensions are in mm).

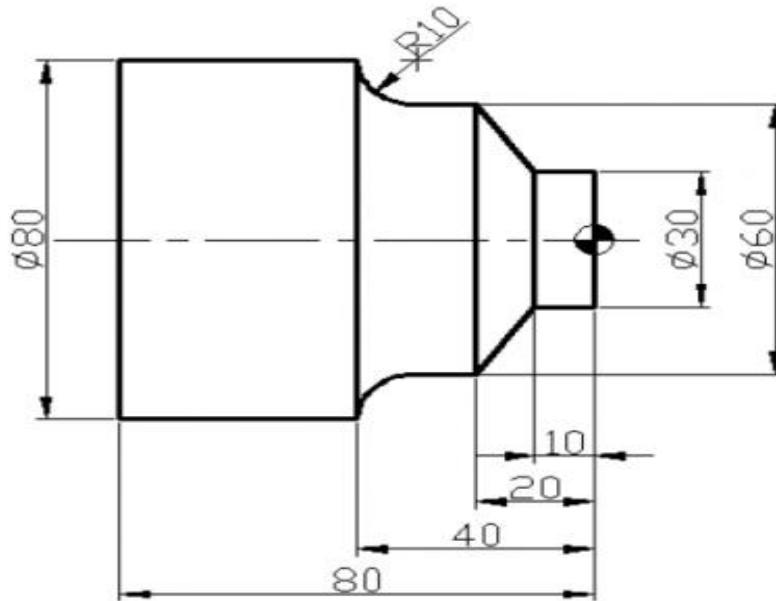


Figure 1

10M CO3 L1

**UNIT-IV**

7. a) Define group technology? Discuss its limitations  
 b) What is a part family? Choose and explain at least one method used in part family formation.

7M CO4 L1

7M CO4 L6

**OR**

8. a) Memorize and explain the different types of machines used in FMS workstations  
 b) Outline the applications of FMS.

7M CO4 L1

7M CO4 L4

**UNIT-V**

9. a) Define capacity planning? Explain various strategies in it.  
 b) Explore the significance of quality control in CIM.

7M CO5 L1

7M CO5 L4

**OR**

10. a) Explain the importance of computers in QC  
 b) Discuss the advantages of CIM over conventional manufacturing.

7M CO5 L1

7M CO5 L2

\*\*\*\*END\*\*\*\*

Hall Ticket Number :

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**R-17**

**Code: 7G674**

IV B.Tech. I Semester Regular & Supplementary Examinations January 2022

## **Disaster Management**

( Common to All Branches )

Max. Marks: 70

Time: 3 Hours

Answer any five full questions by choosing one question from each unit ( 5x14 = 70 Marks )

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### **UNIT-I**

- |  | Marks | CO  | Blooms Level |
|--|-------|-----|--------------|
| 1. a) Define Disaster and Hazard. Write a detailed note on Natural disaster. | 7M    | CO1 | L1           |
| b) Explain the difference between hazard and vulnerability with examples.    | 7M    | CO1 | L2           |

**OR**

- |  |    |     |    |
|--|----|-----|----|
| 2. a) How can we mitigate on the disasters in the environment? | 7M | CO1 | L1 |
| b) How does capacity influence disaster? Explain with example. | 7M | CO1 | L1 |

### **UNIT-II**

- |  |    |     |    |
|--|----|-----|----|
| 3. a) How Earthquake is measured and what are all the damages caused by Tsunami.       | 7M | CO2 | L1 |
| b) Explain the necessary steps to be avoid dangerous epidemics after a flood disaster? | 7M | CO2 | L2 |

**OR**

- |   |    |     |    |
|---|----|-----|----|
| 4. a) List the activities that trigger human-induced disasters. | 7M | CO2 | L1 |
| b) Describe the Bhopal Gas Tragedy                              | 7M | CO2 | L2 |

### **UNIT-III**

- |   |    |     |    |
|---|----|-----|----|
| 5. a) Explain in detail about the impacts of disaster on environment. | 7M | CO3 | L2 |
| b) Explain in detail about Recent Trends in Disaster Management.      | 7M | CO3 | L2 |

**OR**

- |   |    |     |    |
|---|----|-----|----|
| 6. a) How does climate change affect disasters? | 7M | CO3 | L1 |
| b) Explain in detail about urban disaster.      | 7M | CO3 | L2 |

### **UNIT-IV**

- |   |    |     |    |
|---|----|-----|----|
| 7. a) Discuss the important steps in relief distribution. Examine the problem areas during recovery phase of disaster management. | 7M | CO4 | L3 |
| b) Discuss key stages of Disaster Cycle.  | 7M | CO4 | L3 |

**OR**

- |   |    |     |    |
|---|----|-----|----|
| 8. a) Explain the role and functions of a disaster manager.       | 7M | CO4 | L2 |
| b) Discuss the principles of community based disaster management. | 7M | CO4 | L3 |

### **UNIT-V**

- |  |    |     |    |
|--|----|-----|----|
| 9. a) Describe the role of sustainable development in disaster management.       | 7M | CO5 | L2 |
| b) Explain the need of quick reconstruction technologies in disaster management. | 7M | CO5 | L2 |

**OR**

- |  |    |     |    |
|--|----|-----|----|
| 10. a) Explain the factors to be considered while planning the rebuilding works after a major disaster due to flood. | 7M | CO5 | L2 |
| b) Describe the role of land use planning and development regulations in disaster management.                        | 7M | CO5 | L2 |

\*\*\*END\*\*\*

**Code: 7G573**

IV B.Tech. I Semester Regular & Supplementary Examinations January 2022

**Finite Element Methods**  
( Mechanical Engineering )

Max. Marks: 70

Time: 3 Hours

Answer any five full questions by choosing one question from each unit ( 5x14 = 70 Marks )

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Marks    CO    Blooms Level

**UNIT-I**

1. Describe the steps involved in Finite Element Method

14M    CO1    L2

**OR**

2. Consider a bar shown in Figure 1, Young's modulus  $E = 2 \times 10^5$  N/mm<sup>2</sup>.  $A_1 = 2$  cm<sup>2</sup>,  $A_2 = 1$  cm<sup>2</sup>, and force of 100N is applied. Determine the nodal displacements and element stresses.

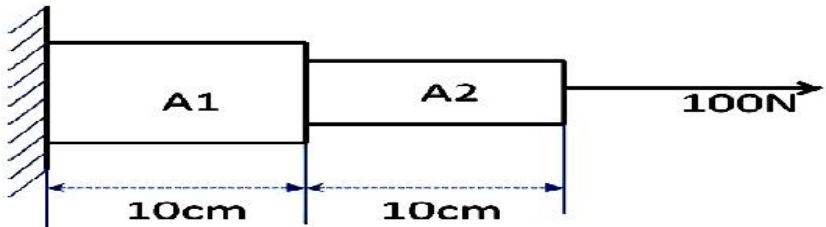


Figure 1

14M    CO2    L3

**UNIT-II**

3. Derive the stiffness matrix of a Truss element.

14M    CO3    L6

**OR**

4. For the beam loaded as shown in Figure 2, determine; (i) the slope at the simple supports, (ii) Vertical deflection at the mid-point of the load. Take  $E = 200$  GPa,  $I = 4 \times 10^6$  m<sup>4</sup>.

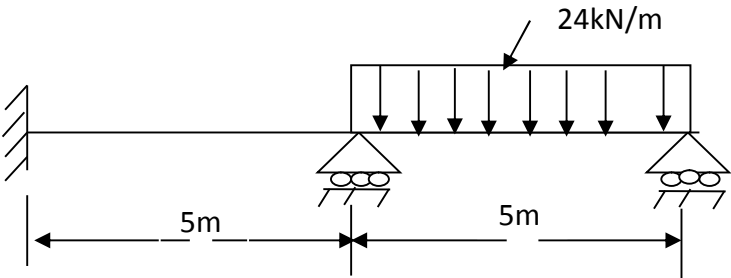


Figure 2

14M    CO3    L3

**UNIT-III**

5. The (x, y) co-ordinates of three noded triangular element if thickness 0.2 cm are (1, 4), (5, 2), (3, 6) cms. Its young's modulus is 200GPa, Poisson's ratio is 0.3. The edge formed by the points (1, 4) and (5, 2) is fixed and a load of 5kN is acting at point (3,6) in downward direction. Determine the nodal displacements.

14M    CO4    L3

**OR**

6. For axisymmetric element shown in Figure 3, determine the stiffness matrix. Let  $E = 2.1 \times 10^5 \text{ N/mm}^2$  and  $\nu = 0.3$ . The co-ordinates shown in figure are in millimeters.

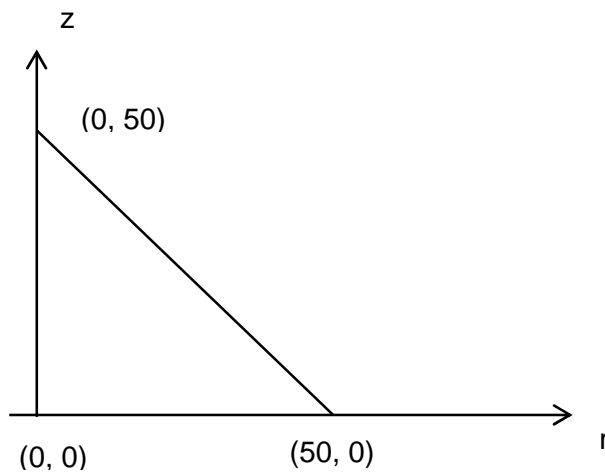


Figure 3

14M CO4 L3

<b>UNIT-IV</b>
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7. Derive the strain-displacement matrix and stiffness matrix for a 4 noded isoparametric quadrilateral element

14M CO5 L6

OR

8. A composite wall consists of three materials of different thermal conductivities i.e., 20 W/m C, 30 W/m C, 50 W/m C of thickness 0.3m, 0.15m, 0.15m respectively. The outer surface is 20 C and the inner surface is exposed to the convective heat transfer coefficient 25W/m<sup>2</sup> C at 300 C. Determine the temperature distribution within the wall.

14M CO5 L3

<b>UNIT-V</b>
---------------

9. Determine the natural frequency of a cantilever beam vibrating freely in the axial direction. The exact solution is  $\omega = \frac{n\pi}{2l} \sqrt{\frac{E}{\rho}}$ . Use lumped mass formulation.

14M CO6 L6

OR

10. A pump pumping fluid at  $Q=6500 \text{ m}^3/\text{hr}$  is located at coordinates (5, 2) in the element as shown in Figure 4. Determine the amount of  $Q$  allotted to each node. All nodal coordinates are in mm. Assume unit thickness of  $t=1 \text{ mm}$ .

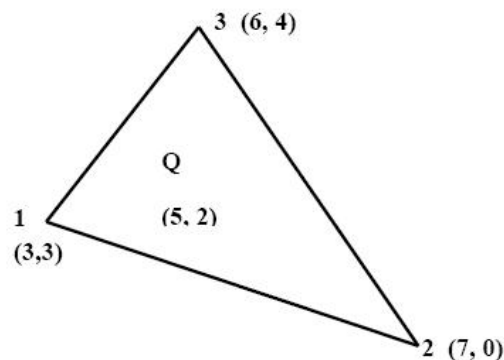


Figure 4

14M CO6 L6

\*\*\*\*END\*\*\*\*

Hall Ticket Number :

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**R-17**

**Code: 7GA71**

IV B.Tech. I Semester Regular & Supplementary Examinations January 2022

**Human Resource Management**

( Common to All Branches )

Max. Marks: 70

Time: 3 Hours

Answer any five full questions by choosing one question from each unit ( 5x14 = 70 Marks )

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Marks CO Blooms Level

**UNIT-I**

- |   |    |     |   |
|---|----|-----|---|
| 1. a) Explain the nature and scope of human resource management in the context of an organization.          | 7M | 1,2 | 1 |
| b) Discuss any three ethical issues faced by human resource professionals with an example for each of them. | 7M | 1,2 | 2 |

**OR**

- |   |    |     |   |
|---|----|-----|---|
| 2. a) Write a short notes on competitive challenges influencing HRM.  | 7M | 1,3 | 3 |
| b) Discuss the functions of human resource management by highlighting the operative functions and its strategic intent. | 7M | 1,4 | 3 |

**UNIT-II**

- |   |    |     |   |
|---|----|-----|---|
| 3. a) Elucidate the importance of human resource planning.  | 7M | 1,4 | 3 |
| b) Give different methods of collecting data for job analysis and compare any two of the methods. | 7M | 4,5 | 5 |

**OR**

- |  |    |     |   |
|--|----|-----|---|
| 4. a) Explain in detail about Human Resource Information systems and its applications in business world. | 7M | 3,5 | 4 |
| b) What is job design? Present any three techniques of job design.                                       | 7M | 3,4 | 4 |

**UNIT-III**

- |  |    |     |   |
|--|----|-----|---|
| 5. a) L&G is an IT based start-up company that opts for campus recruitment. If you are a HR specialist of L & G, what process you will you recommend for the recruitment of fresher's. | 7M | 4,5 | 6 |
| b) Explain any three factors that affect the selection decision outcomes.  | 7M | 3,4 | 4 |

**OR**

- |   |    |     |   |
|---|----|-----|---|
| 6. a) Narrate the process of recruitment with appropriate steps and examples.           | 7M | 1,4 | 5 |
| b) Develop an orientation program for the undergraduate students of any degree program. | 7M | 3,4 | 6 |

**UNIT-IV**

- |       |   |    |     |   |
|-------|---|----|-----|---|
| 7. a) | Compare the different types of training.  | 7M | 1,3 | 2 |
| b)    | What is development? What are the factors influencing executing development in an organization. | 7M | 2,3 | 6 |

**OR**

- |       |   |    |     |   |
|-------|---|----|-----|---|
| 8. a) | Explain different ways an organization can support employees in career advancement. | 7M | 2,5 | 5 |
| b)    | How can training helps employees in career progression in the organization?         | 7M | 3,5 | 5 |

**UNIT-V**

- |       |  |    |     |   |
|-------|--|----|-----|---|
| 9. a) | Elucidate the procedure for arriving at the compensation for a job role.                     | 7M | 2,3 | 4 |
| b)    | Explain the grievance handling procedure with the help of organizational related grievances. | 7M | 3,4 | 5 |

**OR**

- |        |  |    |     |   |
|--------|--|----|-----|---|
| 10. a) | Distinguish between monetary and non-monetary perquisites and give three examples for each of them.                              | 7M | 4,5 | 4 |
| b)     | Give the importance of collective bargaining and state reasons why maintaining cordial employee-employer relationship is needed. | 7M | 4,5 | 5 |

\*\*\*\*END\*\*\*\*



Hall Ticket Number :									
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**R-17**

**Code: 7G571**

IV B.Tech. I Semester Regular & Supplementary Examinations January 2022

**Operations Research**  
( Mechanical Engineering )

Max. Marks: 70

Time: 3 Hours

Answer any five full questions by choosing one question from each unit ( 5x14 = 70 Marks )

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Marks    CO    Blooms Level

**UNIT-I**

1. a) Define Operations research 2M    1    2
- b) Solve the following Linear Programming Problem by Graphical method
- Minimize  $Z=20X_1 + 10X_2$
- Subject to the conditions
- $X_1 + 2X_2 \leq 40$
- $3X_1 + X_2 \leq 30$
- $4X_1 + 3X_2 \leq 60$  and  $X_1, X_2 \geq 0$  12M    1    3

**OR**

2. Use Two-Phase Simplex method to solve the linear programming problem
- Minimize  $Z = X_1 + X_2$
- Subjected to
- $2X_1 + X_2 \leq 4$
- $X_1 + 7X_2 \leq 7$
- $X_1, X_2 \geq 0$  14M    1    3

**UNIT-II**

3. Solve the following transportation problem, where  $S_1, S_2, S_3$  represents the sources and  $D_1, D_2, D_3, D_4$  represents the destinations and the cell entries are the unit costs to transport the goods from each source to each destinations.

	D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	D <sub>4</sub>	Availability
S <sub>1</sub>	6	8	8	5	30
S <sub>2</sub>	5	11	9	7	40
S <sub>3</sub>	8	9	7	13	50
Demand	35	28	32	25	

14M    2    5

**OR**

4. Three jobs are to be done by 4 machines. Each job can be assigned to one and only one machine. The cost of each job on each machine is given in the following table.

Jobs\Machines	M <sub>1</sub>	M <sub>2</sub>	M <sub>3</sub>	M <sub>4</sub>
J <sub>1</sub>	18	24	28	32
J <sub>2</sub>	8	13	17	19
J <sub>3</sub>	10	15	19	22

What are the job assignments which will minimize the total cost? Which machine will remain idle?

14M    2    5

<b>UNIT-III</b>
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5. The cost of a product is Rs. 6100, and its scrap value is Rs. 100. The maintenance cost found from experience is as follows:

Year	1	2	3	4	5	6	7	8
Maintenance cost (Rs)	100	250	400	600	900	1200	1600	2000

When should the product be replaced?

14M    3    5

**OR**

6. Solve the following game using graphical method. Find the strategies for the players A and B

		B	
		I	II
A	Strategies of A and B		
	I	1	-3
	II	3	5
	III	-1	6
	IV	4	1
	V	2	2
VI	-5	0	

14M    4    4

<b>UNIT-IV</b>
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7. Arrivals at a telephone booth are following Poisson law of distribution with an average time of 10 minutes between one arrival and the next. Length of a phone call is assumed to be distributed exponentially with mean of 3 minutes. What is the probability that a person arriving at the booth will have to wait? What is the system length? How many are the in the queue waiting for the service to take phone call?

14M    5    4

**OR**

8. a) classify simulation models  
 b) Write the different phases of simulation  
 c) Explain the advantages and disadvantages of simulations

5M  
 5M  
 4M    6    2

<b>UNIT-V</b>
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9. Find the most economic batch quantity of a product on a machine. The production rate of the item on the machine is 200 pieces / day. The demand is uniform at the rate of 100 pieces / day. The set-up cost is Rs.200 per batch and the cost of holding one item in inventory is Rs.0.81 per day. How will be the batch quantity varies if the machine production rate was infinite?

14M    8    5

**OR**

10. Solve the following Linear Programming Problem by **DPP method**

Maximize  $Z=6X_1+ 4X_2$

Subject to the conditions

$$2X_1 + 3X_2 \leq 100$$

$$4X_1 + 2X_2 \leq 120 \quad \text{and}$$

$$X_1, X_2 \geq 0$$

14M    7    5

\*\*\*END\*\*\*

Hall Ticket Number :

**R-17 (SS)**

**Code: 5G575**

IV B.Tech. I Semester Supplementary Examinations January 2022

**Advanced Manufacturing Systems**

( Mechanical Engineering )

Max. Marks: 70

Time: 3 Hours

Answer all five units by choosing one question from each unit ( 5 x 14 = 70 Marks )

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**UNIT-I**

1. What are the strategies of a Manufacturing system? Explain in detail? 14M

**OR**

2. a) What are the components of manufacturing system? State its Limitations of traditional manufacturing systems. 7M

b) Discuss various types of production systems. 7M

**UNIT-II**

3. a) Explain the concept of Concurrent engineering 7M

b) Discuss the features and requirements of Just-in-time production systems 7M

**OR**

4. a) Discuss quantitative analysis in cellular manufacturing – 7M

b) Discuss rank order clustering technique. 7M

**UNIT-III**

5. a) compare of mass production and lean production 7M

b) What is agile manufacturing & state the principles of agile manufacturing 7M

**OR**

6. State the features for production system towards agility in areas of product design, marketing and production operations. 14M

**UNIT-IV**

7. Name three production situations in which FMS technology can be applied. Explain these production systems with examples. 14M

**OR**

8. What is carousel system? Explain the two storage location strategies? 14M

**UNIT-V**

9. a) Draw and explain the basic structure of expert system? 7M

b) Explain How expert system is useful for FMS with a case study. 7M

**OR**

10. a) Explain with suitable sketch knowledge based system. 7M

b) Describe the elements of artificial intelligence. Is machine vision a part of it? Explain. 7M

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Hall Ticket Number :

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R-17

Code: 7G579

IV B.Tech. I Semester Regular & Supplementary Examinations January 2022

### Automation and Robotics

( Mechanical Engineering )

Max. Marks: 70

Time: 3 Hours

Answer any five full questions by choosing one question from each unit ( 5x14 = 70 Marks )

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Marks	CO	Blooms Level
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#### UNIT-I

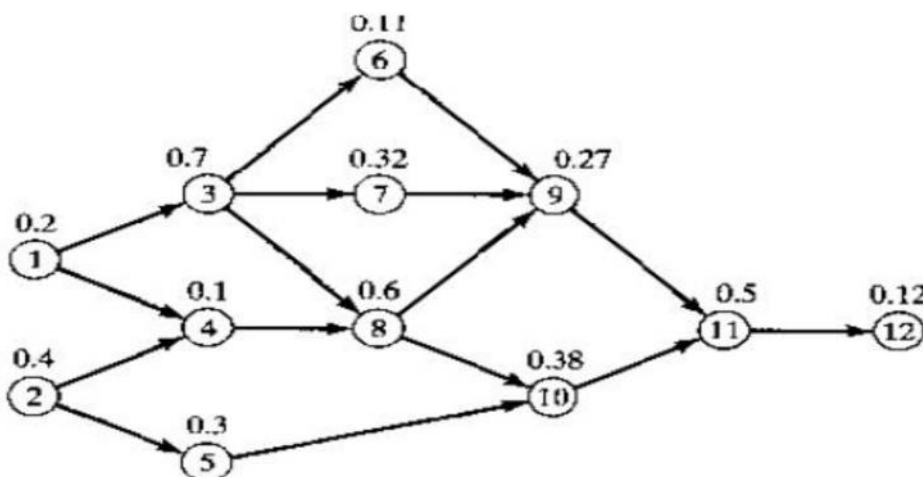
- |       |   |     |     |    |
|-------|---|-----|-----|----|
| 1. a) | With a relevant figure, briefly outline the following types of automation based on the production quantity and product variety. | 12M | CO1 | L4 |
| b)    | What are the additional features of flexible automation as compared to programmable automation?                                 | 2M  | CO1 | L2 |

OR

- |       |   |    |     |    |
|-------|---|----|-----|----|
| 2. a) | i. Distinguish between blocking and starving in the case of transfer lines with internal storage. | 8M | CO1 | L2 |
|       | ii. List the reasons for the use of storage buffers in a transfer line.                           |    |     |    |
| b)    | Write a short notes on automation strategies  | 6M | CO1 | L5 |

#### UNIT-II

3. Apply the Largest Candidate Rule for below Figure and determine the following.  
(i). Balancing Efficiency, (ii). Balance delay



14M	CO2	L3
-----	-----	----

OR

- |    |   |     |     |    |
|----|---|-----|-----|----|
| 4. | Describe Kilbridge and Wester method of line balancing with an example. | 14M | CO2 | L4 |
|----|---|-----|-----|----|

<b>UNIT-III</b>
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- |           |  |     |     |    |
|-----------|--|-----|-----|----|
| 5.        | Briefly explain the robot components with neat sketch  | 14M | CO3 | L2 |
| <b>OR</b> |  |     |     |    |
| 6.        | a) Explain the degrees of freedom.   | 5M  | CO3 | L4 |
|           | b) With a relevant schematic diagram describe the concept and relevance of pitch, yaw and roll motions of a robot wrist. | 9M  | CO3 | L2 |

<b>UNIT-IV</b>
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- |           |   |     |     |    |
|-----------|---|-----|-----|----|
| 7.        | a) i. State the properties of the rotation matrix.<br>ii. Identify the four different transformations and the corresponding parts (submatrices) of the homogeneous transformation matrix. | 7M  | CO4 | L2 |
|           | b) i. Outline the concept of the manipulator Jacobian. How are the singular configurations of a robot manipulator identified?   | 7M  | CO4 | L2 |
| <b>OR</b> |   |     |     |    |
| 8.        | Describe the D-H notation with neat figure  | 14M | CO4 | L3 |

<b>UNIT-V</b>
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- |           |  |    |     |    |
|-----------|--|----|-----|----|
| 9.        | a) Explain the importance of actuators in robots   | 7M | CO5 | L5 |
|           | b) With a schematic diagram, describe the principle of operation of ANY TWO external sensors   | 7M | CO5 | L5 |
| <b>OR</b> |  |    |     |    |
| 10.       | a) Discuss the applications of robots.   | 7M | CO5 | L3 |
|           | b) i. Distinguish between tactile sensing and proximity sensing. Identify ANY ONE principle of sensing and application for tactile sensing and proximity sensing.<br>ii. Outline the need for position sensing and velocity sensing in robotics. | 7M | CO5 | L2 |

\*\*\*END\*\*\*